19-3512; RevO; 5/86 ykiyixiyki *CMOS Micropower Inverting Switching Regulator*

General Description

Maxim's MAX634 and MAX4391 CMOS DC-DC regulators are designed for simple, efficient, inverting DC-DC converter circuits. The MAX634 and MAX4391 switching regulators provide all control and power handling functions in a compact 8 pin package: a 1.25V bandgap reference, an oscillator, a comparator for output voltage regulation, and a 525mA P-channel output MOSFET. A second comparator is also provided for convenient low battery detection.

The operating current is typically 100μ A and is nearly independent of output switch current and duty cycle, thus ensuring high efficiency even in low power battery operated systems. Operating in the inverting configuration, the MAX634 and MAX4391 can convert a positive input voltage in the range of +3V to 16.5V to any negative output voltage up to -20V.

Maxim manufactures a broad line of DC-DC conver-ters, including the MAX635, MAX636, and MAX637; which reduce the external component count in fixed
-5V, -12V, and -15V output DC-DC converter circuits.
See Table 2 on the last page of this data sheet for a
summary of other Maxim DC-DC converters.

High Efficiency Battery Powered DC-DC **Converters**

- Converts Positive Voltage to Negative Voltage
- \triangleq Low Operating Current-100 μ A
- 4 Compact 8 Pin MiniDIP and SO Packages
- High Efficiency—85% Typical
- Low Battery Detector
- 4% Output Voltage Accuracy (MAX634)
- +3V to +16.5V Input Voltage Range
- Adjustable Output Voltage
	- —Up to -20V with Simple Coil —Virtually Unlimited Voltage with
		- **Transformer**

These devices are pin compatible enhancements of the Raytheon bipolar circuit, RC4391. Improvements include significantly higher efficiency, extended low voltage operation and improved output voltage accuracy (MAX634).

Applications

Board Level, Local Power Supply Generation

Regulated Negative Output Power Supplies

+5V to ±12V or ±15V Power Conversion Regulated Voltage Inverters

. Features

Ordering Information

Typical Operating Circuit

MAX634/MAX4391

$MAXIM$

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ABSOLUTE MAXIMUM RATINGS

Power Dissipation

Plastic DIP (derate 8.33mW/°C above +50°C) 625mW

Small Outline (derate 6mW/°C above +50°C) 450mW

CERDIP (derate 8mW/°C above +50°C) 800mW

Input Voltage, Pins 1.3.8 (Note 2) ..

Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. These are stress ratings only, and functional
operation of the device at these or any other conditions above those indi

ELECTRICAL CHARACTERISTICS
 $(+V_S = +6.0V, T_A = +25^{\circ}C,$ unless otherwise noted)

Note 1: In addition to the Absolute Maximum rating of +18V, the input voltage also must not exceed 24 - $-V_{OUT}$.
Note 2: The input voltage limit may be exceeded provided input current is limited to less than 1mA.
Note

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ELECTRICAL CHARACTERISTICS

Note 5: In addition to the Absolute Maximum rating of +18V, the input voltage also must not exceed 24 - | V_{OUT}

Pin Description

MAX634/MAX4391

Detailed Description Principle of Operation

Figure 2 shows the standard circuit for converting a positive input voltage into a negative voltage. When
the feedback voltage at pin 8 is above ground, the
P-channel MOSFET at pin 5 turns on during the next
low-going period of the oscillator. The P-channel
MOSFET delivers c

Figure 1 shows a simplified buck-boost voltage inverter, sometimes called an inverting or flyback converter. When the switch is closed a charging current flows through the inductor, creating a magnetic field. When the switch opens, the current continues to flow through the inductor in the same direction as the charging current. Since the switch is now open, the current must flow through the diode, thereby charging the capacitor with a negative voltage. The current linearly decays to zero and the magnetic field collapses as the energy stored in the inductor is transferred to the output filter capacitor.

The MAX634 controls the magnitude of the negative output voltage by turning the switch on and off only when the output voltage has fallen below the desired value.

Basic Circuit Operation

The NOR gate latch prevents high frequency oscillations by not allowing $L_{\rm X}$ to switch repeatedly during an oscillator cycle.

The output voltage is determined by the internal 1.25V reference and the ratio of the resistors R1 and R2.

$$
V_{\text{OUT}} = 1.25V \times \frac{R1}{R2}
$$

Capacitor C1 is the output filter capacitor. The capac-
itance and ESR (equivalent series resistance) of C1
determine the output ripple. C2 and C3 are bypass
capacitors; while C_x sets the oscillator frequency.

Figure 2. Standard Application Circuit

Oscillator

The MAX634/MAX4391 oscillator uses only one external component, a capacitor C_{X} connected between pin 3 and Ground. A value of 47pF sets the oscillator frequency to approximately 40kHz.

The oscillator can also be externally driven with a CMOS gate which swings from ground to +V_S. The
L_X output is always off when the C_X pin is externally driven high.

Low Battery Detector

The Low Battery Detector (LBD) Output (pin 2, Figure 2) sinks current whenever the input voltage at Low Battery Resistor (pin 1) is less than +1.25V. The LBR input is a high impedance CMOS input, with less than 10nA leakage current. The LBD output is an open drain N-channel MOSFET with about 50011 of output resistance. The operating voltage of the low battery detector can be adjusted using an external voltage divider as shown in Figure 2. If hysteresis is desired, add a resistor between pins 1 and 2.

$$
V_{\text{LOBAT}} = 1.25V \times (1 + \frac{R4}{R3}) \text{ or,}
$$

$$
R4 = R3 \times (\frac{V_{\text{LOBAT}}}{1.25V} - 1)
$$

where V_{LOBATT} is the operating voltage of the low
battery detector, and R3 is usually between 10kΩ and
10MΩ, with a typical value being 470kΩ.

External Component Selection Inductor Value

The available output current from an inverting DC-DC voltage converter is determined by the value of
the external inductor, the output voltage, the input
voltage, and the operating frequency. The inductor
must 1) have the correct inductance, 2) be able to
handle the peak series resistance and core losses.

$$
L_{MAX} = \frac{(V_{IN} T_{ON})^2 f}{2 P_{OUT}}
$$

$$
L_{MIN} = \frac{V_{IN} T_{ON}}{I_{MAX}}
$$

where I_{MAX} is the maximum allowable peak L_X
current(525mA).

Contrary to what most people would expect at first glance, reducing the inductor value increases the available output current: lower L increases the peak current, thereby increasing the available power. If the inductance is too high, the MAX634/MAX4391 will not be able to deliver the desired output power, **MAX634/MAX4391**

MAX634/MAX4391

CMOS Micropower Inverting Switching Regulator

even with the L_X output turned on with each oscillator cycle. The available output power can be increased by either decreasing the inductance or by decreasing the frequency. Decreasing the frequency increases the on period of the L_X output, thereby increasing the peak inductor current, which in turn increases the available output power since the output power is proportional to the square of the peak inductor current.

assuming a 10kHz, 50% duty cycle oscillator and $+V_S = 5V$

The most common MAX634 circuit is the buck-boost voltage inverter (Figure 2). When the P-channel output device is on, the current in the inductor linearly rises since:

$$
\frac{di}{dt} = \frac{V}{L}
$$

At the end of the on period the current is

$$
I_{pk} = \frac{V_{IN} T_{on}}{L} = \frac{5V \times 50 \mu s}{1mH} = 250 mA
$$

The energy in the coil is:

$$
E = \frac{1}{2} L I_{pk}^2 = 31.2 \mu J
$$

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At maximum load this cycle is repeated 10,000 times per second, and the power transferred through the coil is 10,000 x 31.2 μ J = 312mW. If the output voltage. is -5V, then 312/5 = 62.5mA of output current is available. ignoring losses and component tolerances. In a practical circuit, 50mA of output current is available at -5V.

The external inductor required by the MAX634/ MAX4391 is readily obtained *from a* variety *of* suppliers. (See Table 1.)

Types of Inductors

Molded Inductors

These are cylindrically wound coils which look similar to 1 watt resistors. They have the advantages of low cost and ease of handling, but have higher resistance, higher losses, and lower power handling capability than other types.

Potted Toroidal Inductors

A typical 1mH, 0.82 ohm potted toroidal inductor (Dale TE-3Q4TA) is 0.685" in diameter by 0.385" high and mounts directly onto a printed circuit board by its leads. Such devices offer high efficiency and mounting ease, but at a somewhat higher cost than molded inductors.

Ferrite Cores (Pot Cores)

Pot cores are very popular as switch-mode inductors since they offer high performance and ease of design. The coils are generally wound on a plastic bobbin, which is then placed between two pot core sections. A simple clip to hold the core sections

Note 1: This list does not constitute an endorsement by **Maxim Integrated Products and is not intended to be** a comprehensive list of all manufacturers of these components .

together completes the inductor. Smaller pot cores mount directly onto printed circuit boards via the bobbin terminals. Cores come in a wide variety of sizes, often with the *center* posts ground down to provide an air gap. The gap prevents saturation while accurately defining the inductance per turn squared.

Pot cores are suitable for all DC-DC converters, but are usually used in the higher power applications. They are also useful for experimentation since it is easy to wind coils onto the plastic bobbins.

Toroidal Cores

In volume production the toroidal core offers high performance, low size and weight, and low cost. They are, however, slightly *more* difficult *for* prototyping, in that manually winding turns onto a toroid is more tedious than on the plastic bobbins used with pot cores. Toroids are more efficient for a given size since the flux is more evenly distributed than in a pot core, where the effective cross sectional area differs between the post, side, top and bottom.

Since it is difficult to gap a toroid, manufacturers produce toroids using a mixture *of* ferromagnetic powder (typically iron or Mo-Permalloy powder) and a binder. The permeability is controlled by varying the amount of binder, which changes the effective gap between the ferromagnetic particles. Mo-Permalloy powder (MPP) cores have lower losses and are recommended for the highest efficiency, while iron powder cores are lower cost.

Table 1. Coil and Core Manufacturers

External Diode

In most MAX634 circuits the inductor current returns to zero before L_X turns on for the next output pulse. This allows the use of slow turn-off diodes. On the other hand, the diode current abruptly goes from zero to full peak current each time L_X switches off (Figure 2, D1). To avoid excessive losses during turnon, the diode must have a fast turn-on time.

The 1N914 or 1N4148 is suitable for low power applications. The 1N5817 series of Schottky diodes or their equivalent are suitable for higher power applications. Rectifier diodes such as the 1N4001 series are unacceptable since their slow turn-on results in excessive losses.

Filter Capacitor

The output filter capacitor (C1 in Figure 2) stores the energy delivered by the inductor, and delivers current to the load. The output voltage ripple is directly affected by the capacitance and the equivalent series *resistance (ESR)* of the output filter capacitor.

where V_{1N} is the input voltage to the coil, L is the inductance of the coil, f is the oscillator frequency, and ESR is the equivalent series resistance of the output filter capacitor.

where t_{CHG} and t_{DIS} are the charge and discharge
times for the inductor (1/(2f) can be used for norminal calculations).

The output voltage ripple has two components, with approximately 90° phase difference. One ripple component is created by the change in stored charge *in* the capacitor with each output pulse. The other ripple component is the product of the capacitor charge/ discharge current times the ESR (effective series resistance) of the capacitor. With low cost aluminum electrolytic capacitors, the ESR produced ripple is generally larger than the ripple from the change in charge.

 $V_{ESR} = I_{pk} \times ESR$ (Volts P-P)

where f is the desired operating frequency in Hertz, and C_{INT} is the sum of the stray capacitance on the C_X pin and the internal capacitance of the package. The internal capacitance is about 1pF for the plastic package and 3pF for the CERDIP package. Typical stray capacitance is about 3pF for normal printed circuit board layouts, but will be significantly higher if a socket is used.

$$
= \left(\frac{1}{2LF}\right) \times ESR \text{ (Volts P-P)}
$$

The output ripple resulting from the change in charge on the filter capacitor is:

$$
V_{dQ} = \frac{Q}{C} \text{ where: } Q = t_{DIS} \times \frac{l_{peak}}{2}
$$

and:
$$
l_{peak} = t_{CHG} \times \frac{V_{IN}}{L}
$$

$$
V_{dQ} = \frac{V_{IN}(t_{CHG})(t_{DIS})}{2LC}
$$

Oscillator Capacitor, Cx

The oscillator capacitor can be a low cost ceramic

The value of C_X can be calculated using the formula: 2.14×10^{-6}

The high operating current pulses in the L_X output and the external inductor can cause erratic operation unless the MAX4391/MAX634 is properly bypassed. Connect a 10 μ F bypass capacitor directly across the MAX4391 between pin 6 $(+V_S)$ and pin 4 (Ground) to minimize the inductance and high frequency impedance of the power source. Make sure that the high current ground return path of the inductor does not cause a voltage drop in the MAX4391 ground line.

capacitor. If the circuit will be operated over a wide temperature range, an capacitor with a low temperature coefficient of capacitance should be used.

$$
C_X = \frac{C_1 + X_1 + 0^{-0}}{f} - C_{INT}
$$

Application Hints

MAX634/MAX4391

Inductor Saturation

When using off-the-shelf inductors, make sure that the peak current rating is observed. When designing your own inductors, observe the core manufacturer's Ampere-turns or Nl ratings. Failure to observe the peak current or Nl ratings may lead to saturation of the inductor, especially in circuits with external cur-rent boosting transistors. Inductor saturation leads to very high current levels through the external boost transistors, causing excessive power dissipation, poor efficiency, and possible damage to the inductor and the external transistor.

Test for saturation by applying the maximum load, the maximum input voltage, and (for a safety margin) lowering the clock frequency by 25%. Monitor the inductor current using a current probe. The normal inductor current waveform is a sawtooth with a linear current ramp. Saturation creates a nonlinear current waveform with a very rapid increase in current once the inductor saturates. It is this rapid current increase and the resultant high peak currents that can damage the inductor and the external boost transistor.

Bypassing and Compensation

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The reference voltage output, pin 7, should also be
bypassed to ground to avoid coupling to the high
current path that includes the L_x output, the inductor, and its ground return.

With light loads, coupling from the high power circuit into the control circuitry may cause the output pulses to occur in bursts, thereby increasing low frequency ripple and degrading the line and load regulation. Normal operation with evenly distributed output pulses can be restored by adding a 100pF to 10nF compensation capacitor across the feedback resistor, R1, Minimizing the stray capacitance on the V_{FB} terminal will often eliminate the need for this compensation capacitor.

MAX634/MAX4391

Figure 3. Dual Output, +12V or ±18V DC-DC Converter

Typical Applications -5V Output Regulated Voltage Inverter

The buck-boost configuration of the MAX634 is well suited for dual output DC-DC converters. As shown in Figure 3, all that is needed is a second winding on
the inductor. Typically, this second winding is bifilar
(primary and secondary are wound simultaneously
using two wires in parallel). The inductor core is
usually a to

The standard circuit in Figure 2 will deliver 50mA at -5V. Efficiency is 85% when using a low loss pot core or toroidal inductor such as the Dale TE3Q4TA series. Using a low cost molded inductor with several ohms series resistance reduces the efficiency to 70%.

-12V and-15V Output DC-DC Inverters

The circuit of Figure 2 can also be used for -12V or 15V outputs by simply changing the value of R1 in the feedback network using the formula

 $R1 = \frac{{}^{4}CU}{1.25V}$

Dual Output, ±12V or±15V DC-DC Converters

Figure 4. ~12V Dual Tracking Regulator

The negative output voltage is fully regulated by the MAX634. The positive voltage is semi-regulated, and will vary slightly with load changes on either the positive or negative outputs. See the MAX630 data sheet for a similar circuit with a fully regulated positive output and a semi-regulated negative output. If both *outputs* must be fully regulated use both a MAX634 and a MAX630, as shown in Figure 4.

Voltage Inverter

Unlike the MAX630, the MAX634 and MAX4391 do not have a logic level shutdown pin, but a low power mode can easily be implemented as shown in Figure 6. Since the operating current is only 250μ A maxi-

In Figure 5, the negative output voltage tracks the positive input voltage. This circuit performs the same function as Maxim's ICL7660, but with better output regulation and higher output current capability. With the circuit components shown, Figure 5 will deliver approximately 50mA at -9V when the input is +9V, and about 30mA at -5V when the input is +5V.

> mum, the GND pin can be driven directly by a CMOS gate or N-channel FET. Drive GND low for normal operation: let it float or drive it high to enter the low power shutdown mode. In low power shutdown the MAX634 circuit draws only the leakage current of the L_X output.

Input voltage tracking is achieved by using the positive input voltage as the reference instead of the onboard bandgap reference.

The output voltage is set by the input voltage. R1, and R2 as follows:

$$
V_{\text{OUT}} = -\frac{R2}{R1}x + V_{\text{S}}
$$

Low Power Shutdown

Figure 6. *Low Power Shutdown*

The Ground pin should be well bypassed and any voltage drop across the CMOS gate adds to the ref-erence voltage, slightly increasing the regulated output voltage.

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MAX634/MAX4391

The MAX634 and MAX4391 are limited to a maximum switch current of 525mA. If higher current, or output resistance less than the 6 ohms of the MAX634 is required, the circuits of Figures 7, 8, or 9 can be used

Figure 7. Boosting Output Power With External NPN Power Transistor

Boosting Output Power With ExternaI Power Devices

positive output voltage can also be obtained by simply adding a diode and an output filter capacitor.
The -15V output is fully regulated for both line and
load variations; the +20V output voltage will varies
with changes in load on either the +20V or -15V
output, as we

The circuit of Figure 7 uses an NPN bipolar transistor to boost the output current. All of the *NPN* transistor base current is used to drive the inductor, but the voltage drop across the transistor will be approxmately 0.7V.

The circuit of Figure 8 uses a low resistance N-channel MOSFET in a transformer coupled voltage inverter circuit. This circuit has the advantage that a

High Output Voltage

The circuit in Figure 9 converts any positive voltage from ^3V to +16V to any desired output voltage, as long as the voltage breakdown of the external P-Channel MOSFET is not exceeded. This circuit is also useful for generating a high power, high efficiency -12V or -15V output using a simple one winding coil.

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Figure 9. Boosting Voltage External P-Channel MOSFET

 V V X V

Operating with Wide Input Voltage Range

The available output power varies as the square of the input voltage. The Low Battery Detector can compensate for a reduction in input voltage by lowering the oscillator frequency, as shown in Figure 10. With the values shown, the oscillator frequency is 40kHz when the input voltage is above 6V. When the input falls below 6V, the Low Battery Detector (LBD) output goes low, placing the 100pF capacitor in parallel with C_X , reducing the oscillator frequency to 14kHz. This increases the available output power by a factor of 3.

This circuit can be used with any of the other application circuits in this data sheet.

MAX634/MAX4391

Figure 10. Wide Input Voltage Range Operation with Variable Frequency Oscilator.

Chip Topography

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Table 2. Maxim DC-DC Converters

MAX634/MAX4391

Package Information

Maxim cannot assume responsibility for use of any circuitry other than circuitry entirely embodied in a Maxim product. No circuit patent liconses are
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