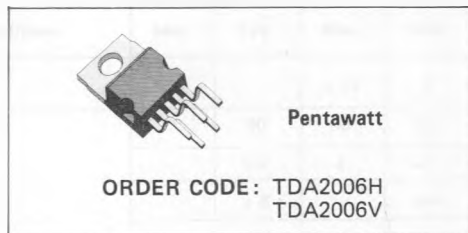


12W AUDIO AMPLIFIER

The TDA2006 is a monolithic integrated circuit in Pentawatt package, intended for use as a low frequency class "AB" amplifier. At $\pm 12V$, $d = 10\%$ typically it provides 12W output power on a 4Ω load and 8W on a 8Ω . The TDA2006 provides high output current and has very low harmonic and cross-over distortion. Further the device incorporates an original (and patented) short circuit protection system comprising an arrangement for automatically limiting the dissipated power so as to keep the working point of the output transistors within their safe operating area. A conventional thermal shutdown

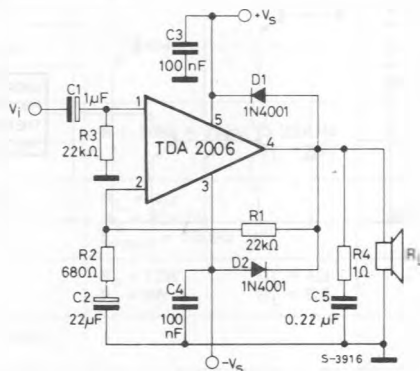
system is also included. The TDA2006 is pin to pin equivalent to the TDA2030.



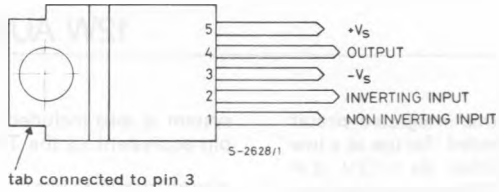
ABSOLUTE MAXIMUM RATINGS

V_s	Supply voltage	± 15	V
V_i	Input voltage	V_s	
V_{iD}	Differential input voltage	± 12	V
I_o	Output peak current (internally limited)	3	A
P_{tot}	Power dissipation at $T_{case} = 90^\circ C$	20	W
T_{stg}, T_j	Storage and junction temperature	-40 to 150	$^\circ C$

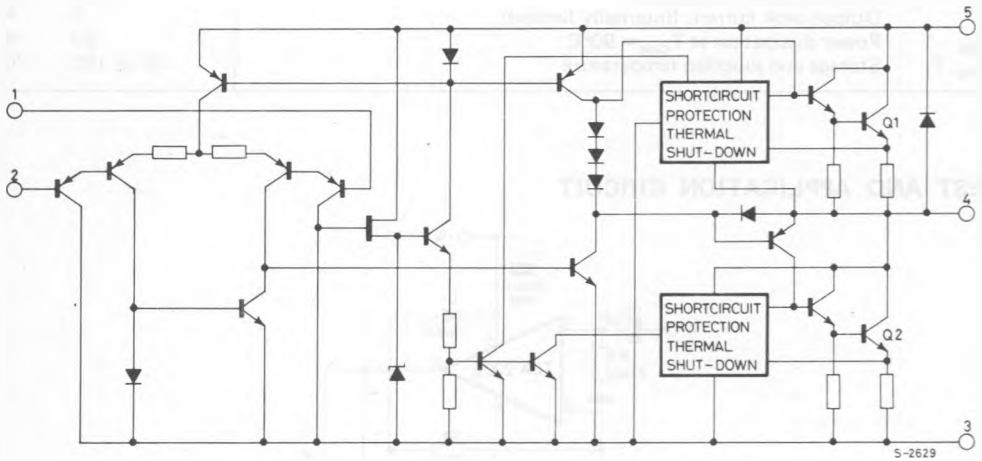
TEST AND APPLICATION CIRCUIT



CONNECTION DIAGRAM



SCHEMATIC DIAGRAM



THERMAL DATA

$R_{th-j\ case}$	Thermal resistance junction-case	max	3	$^{\circ}\text{C}/\text{W}$
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ELECTRICAL CHARACTERISTICS (Refer to the test circuit; $V_s = \pm 12\text{V}$, $T_{amb} = 25^{\circ}\text{C}$ unless otherwise specified)

Parameter	Test Conditions	Min.	Typ.	Max.	Unit	
V_s	Supply voltage	± 6		± 15	V	
I_d	Quiescent drain current		40	80	mA	
I_b	Input bias current		0.2	3	μA	
V_{OS}	Input offset voltage		± 8		mV	
I_{OS}	Input offset current		± 80		nA	
V_{OS}	Output offset voltage		± 10	± 100	mV	
P_o	Output power	$d = 10\%$ $f = 1\text{KHz}$ $R_L = 4\Omega$ $R_L = 8\Omega$	6	12 8	W W	
d	Distortion	$P_o = 0.1$ to 8W $R_L = 4\Omega$ $f = 1\text{KHz}$		0.2		%
		$P_o = 0.1$ to 4W $R_L = 8\Omega$ $f = 1\text{KHz}$		0.1	1	%
V_i	Input sensitivity	$P_o = 10\text{W}$ $P_o = 6\text{W}$	$f = 1\text{KHz}$ $R_L = 4\Omega$ $R_L = 8\Omega$	200 220	mV mV	
B	Frequency response (-3dB)	$P_o = 8\text{W}$	$R_L = 4\Omega$	20 Hz to 100 KHz		
R_i	Input resistance (pin 1)		0.5	5	M Ω	
G_v	Voltage gain (open loop)	$f = 1\text{KHz}$		75	dB	
G_v	Voltage gain (closed loop)		29.5	30	30.5	dB
e_N	Input noise voltage	B (-3dB) = 22Hz to 22KHz $R_L = 4\Omega$		3	10	μV
i_N	Input noise current		80	200	pA	
SVR	Supply voltage rejection	$R_L = 4\Omega$ $R_g = 22\text{K}\Omega$ $f_{\text{ripple}} = 100\text{Hz}$ (*)	40	50	dB	
I_d	Drain current	$P_o = 12\text{W}$	$R_L = 4\Omega$	850	mA	
		$P_o = 8\text{W}$	$R_L = 8\Omega$	500	mA	
T_j	Thermal shutdown junction temperature			145	$^{\circ}\text{C}$	

(*) Referring to Fig. 15, single supply.

Fig. 1 - Output power vs. supply voltage

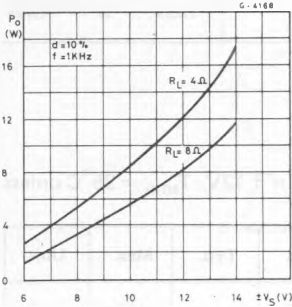


Fig. 2 - Distortion vs. output power

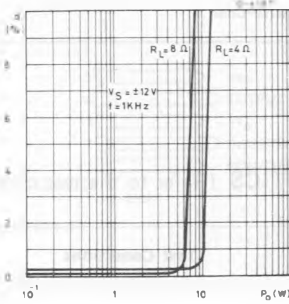


Fig. 3 - Distortion vs. frequency

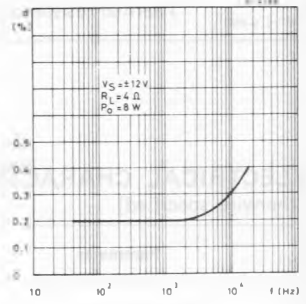


Fig. 4 - Distortion vs. frequency

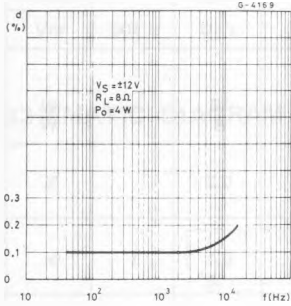


Fig. 5 - Sensitivity vs. output power

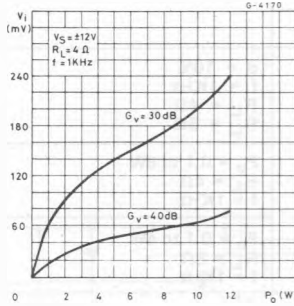


Fig. 6 - Sensitivity vs. output power

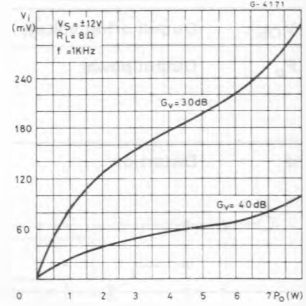


Fig. 7 - Frequency response with different values of the rolloff capacitor C_B (see fig. 13)

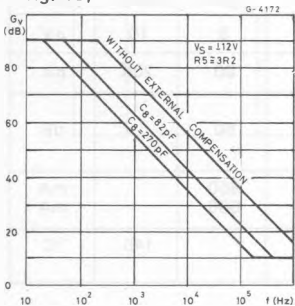


Fig. 8 - Value of C_B vs. voltage gain for different bandwidths (see fig. 13)

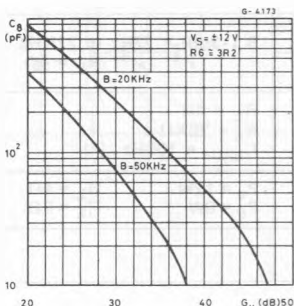


Fig. 9 - Quiescent current vs. supply voltage

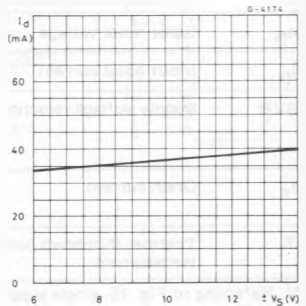


Fig. 10 - Supply voltage rejection vs. voltage gain

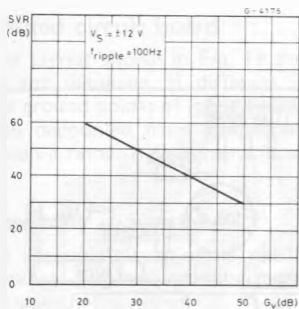


Fig. 11 - Power dissipation and efficiency vs. output power

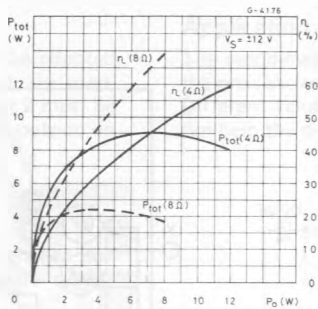


Fig. 12 - Maximum power dissipation vs. supply voltage (sine wave operation)

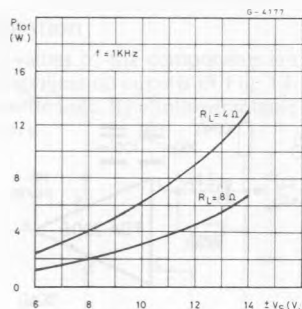


Fig. 13 - Application circuit with split power supply

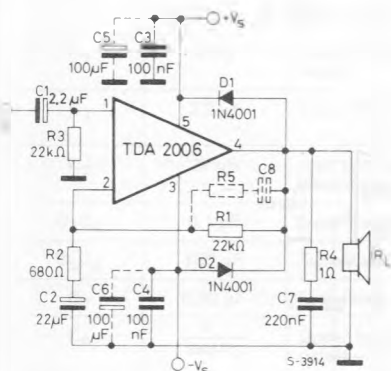


Fig. 14 - P.C. board and component layout for the circuit of fig. 13

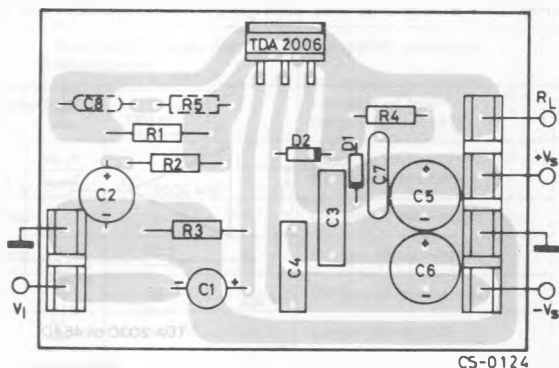


Fig. 15 - Application circuit with single power supply

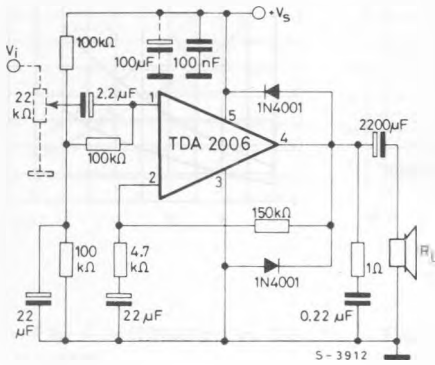


Fig. 16 - P.C. board and component layout for the circuit of fig. 15

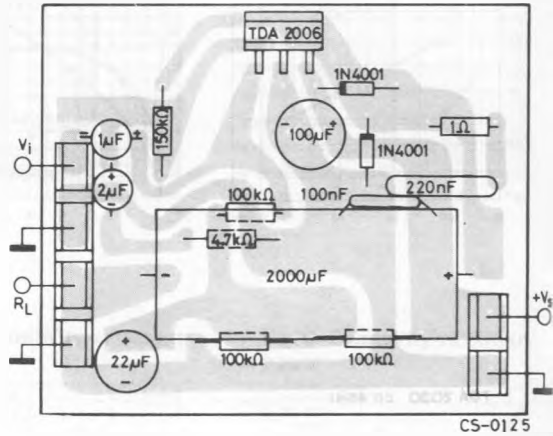
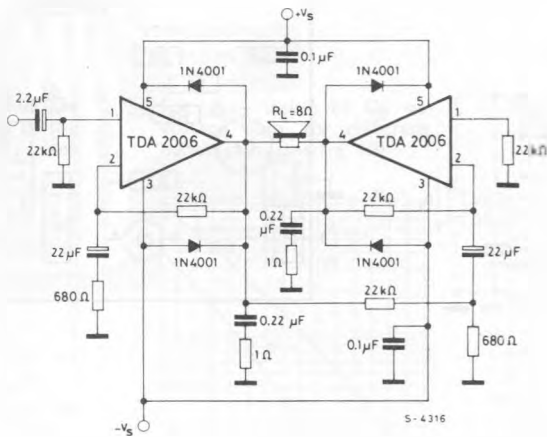


Fig. 17 - Bridge amplifier configuration with split power supply ($P_o = 24W$, $V_s = \pm 12V$)



PRACTICAL CONSIDERATION

Printed circuit board

The layout shown in Fig. 14 should be adopted by the designers. If different layout are used, the ground points of input 1 and input 2 must be well decoupled from ground of the output on which a rather high current flows.

Assembly suggestion

No electrical isolation is needed between the package and the heat-sink with single supply voltage configuration.

Application suggestion

The recommended values of the components are the ones shown on application circuits of Fig. 13. Different values can be used. The following table can help the designers.

Component	Recommended value	Purpose	Larger than recommended value	Smaller than recommended value
R ₁	22 K Ω	Closed loop gain setting	Increase of gain	Decrease of gain (*)
R ₂	680 Ω	Closed loop gain setting	Decrease of gain (*)	Increase of gain
R ₃	22 K Ω	Non inverting input biasing	Increase of input impedance	Decrease of input impedance
R ₄	1 Ω	Frequency stability	Danger of oscillation at high frequencies with inductive loads	
R ₅	3 R ₂	Upper frequency cutoff	Poor high frequencies attenuation	Danger of oscillation
C ₁	2.2 μ F	Input DC decoupling		Increase of low frequencies cut off
C ₂	22 μ F	Inverting input DC decoupling		Increase of low frequencies cutoff
C ₃ C ₄	0.1 μ F	Supply voltage by pass		Danger of oscillation
C ₅ C ₆	100 μ F	Supply voltage by pass		Danger of oscillation
C ₇	0.22 μ F	Frequency stability		Danger of oscillation
C ₈	$\frac{1}{2\pi BR_1}$	Upper frequency cutoff	Lower bandwidth	Larger bandwidth
D ₁ D ₂	1N4001	To protect the device against output voltage spikes.		

(*) Closed loop gain must be higher than 24dB

SHORT CIRCUIT PROTECTION

The TDA2006 has an original circuit which limits the current of the output transistors. Fig. 18 shows that the maximum output current is a function of the collector emitter voltage; hence the output transistors work within their safe operating area (Fig. 19).

This function can therefore be considered as being peak power limiting rather than simple current limiting. It reduces the possibility that the device gets damaged during an accidental short circuit from AC output to ground.

Fig. 18 - Maximum output current vs. voltage $V_{CE(sat)}$ across each output transistor

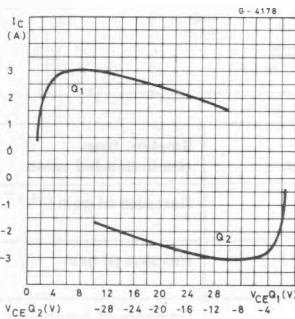
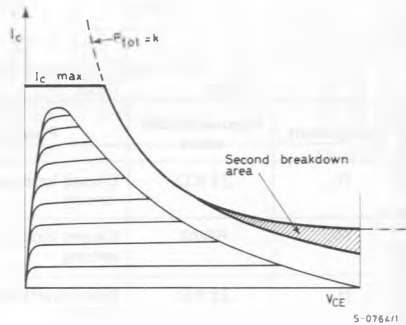


Fig. 19 - Safe operating area and collector characteristics of the protected power transistor



THERMAL SHUT-DOWN

The presence of a thermal limiting circuit offers the following advantages:

- 1) An overload on the output (even if it is permanent), or an above limit ambient temperature can be easily supported since the T_J cannot be higher than 150°C.
- 2) The heatsink can have a smaller factor of

safety compared with that of a conventional circuit. There is no possibility of device damage due to high junction temperature.

If for any reason, the junction temperature increases up to 150°C, the thermal shutdown simply reduces the power dissipation and the current consumption.

Fig. 20 - Output power and drain current vs. case temperature ($R_L = 4\Omega$)

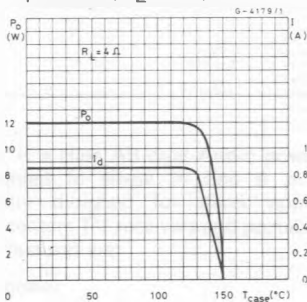
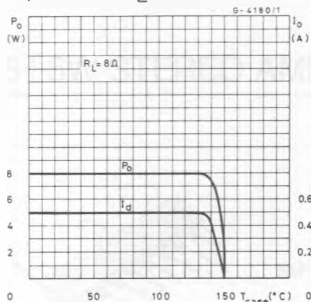


Fig. 21 - Output power and drain current vs. case temperature ($R_L = 8\Omega$)



The maximum allowable power dissipation depends upon the size of the external heatsink (i.e. its thermal resistance); fig. 22 shows the

dissipable power as a function of ambient temperature for different thermal resistances.

Fig. 22 - Maximum allowable power dissipation vs. ambient temperature

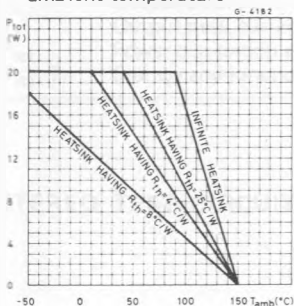
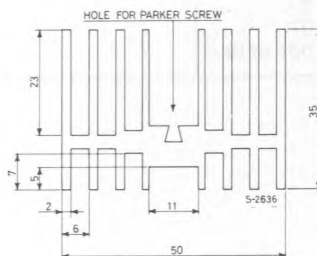


Fig. 23 - Example of heatsink



Dimension suggestion

The following table shows the length of the heatsink in fig. 23 for several values of P_{tot} and R_{th} .

P_{tot} (W)	12	8	6
Length of heatsink (mm)	60	40	30
R_{th} of heatsink ($^{\circ}C/W$)	4.2	6.2	8.3