

# **Phase-Control IC – Tacho Applications**

## **Description**

The integrated circuit U209B is designed as a phase-control circuit in bipolar technology with an internal frequency-voltage converter. Furthermore, it has an internal open-loop amplifier which means it can be used for motor speed control with tacho feedback.

The U209B is a 14-pin shrink version of the U211B with reduced features. Using the U209B, the designer is able to realize sophisticated as well as economic motor control systems.

#### **Features**

- Internal frequency-to-voltage converter
- Externally controlled integrated amplifier
- Automatic soft start with minimized "dead time"
- Voltage and current synchronization
- Retriggering

- Triggering pulse typ. 155 mA
- Internal supply-voltage monitoring
- Temperature-compensated reference source
- Current requirement ≤ 3 mA

## **Block Diagram**

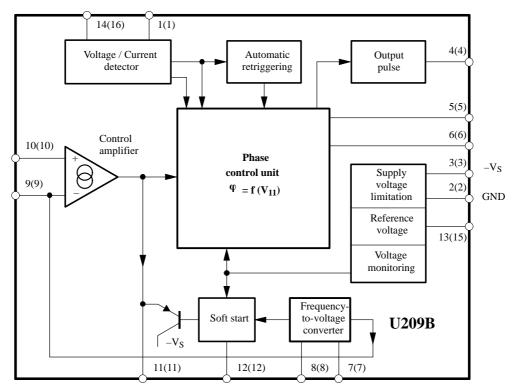


Figure 1. Block diagram (Pins in brackets refer to SO16)

## **Ordering Information**

Extended Type Number	Package	Remarks
U209B-x	DIP14	Tube
U209B-xFP	SO16	Tube
U209B-xFPG3	SO16	Taped and reeled

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U209B

**EMIC** 



### **Description**

#### **Mains Supply**

The U209B is designed with voltage limiting and can therefore be supplied directly from the mains. The supply voltage between Pin 2 (+ pol/ $\perp$ ) and Pin 3 builds up across  $D_1$  and  $R_1$  and is smoothed by  $C_1$ . The value of the series resistance can be approximated using:

$$R_1 = \frac{V_M - V_S}{2 I_S}$$

Further information regarding the design of the mains supply can be found in the chapter "Design Calculations for Mains Supply". The reference voltage source on Pin 13 of typ. –8.9 V is derived from the supply voltage and represents the reference level of the control unit.

Operation using an externally stabilised DC voltage is not recommended.

If the supply cannot be taken directly from the mains because the power dissipation in  $R_1$  would be too large, then the circuit shown in the following figure 3 should be employed.

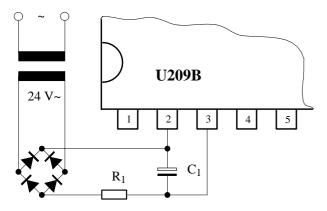


Figure 3. Supply voltage for high current requirements

#### **Phase Control**

The function of the phase control is largely identical to that of the well known integrated circuit U2008B. The phase angle of the trigger pulse is derived by comparing the ramp voltage. This is mains-synchronized by the voltage detector with the set value on the control input Pin 4. The slope of the ramp is determined by  $C_2$  and its charging current. The charging current can be varied using  $R_2$  on Pin 5. The maximum phase angle  $\alpha_{max}$  can also be adjusted using  $R_2$ .

When the potential on Pin 6 reaches the nominal value predetermined at Pin 11, a trigger pulse is generated whose width  $t_p$  is determined by the value of  $C_2$  (the value of  $C_2$  and hence the pulse width can be evaluated by assuming 8  $\mu$ s/nF).

The current sensor on Pin 1 ensures that no pulse is generated (for operation with inductive loads) in a new half cycle as long as the current from the previous half cycle is still flowing in the opposite direction to the supply voltage at that instant. This makes sure that "Gaps" in the load current are prevented.

The control signal on Pin 11 can be in the range 0 V to -7 V (reference point Pin 2).

If  $V_{11} = -7$  V, the phase angle is at maximum =  $\alpha_{max}$ , i.e., the current flow angle is a minimum. The minimum phase angle  $\alpha_{min}$  is when  $V_{11} = V_{pin2}$ .

#### **Voltage Monitoring**

As the voltage is built up, uncontrolled output pulses are avoided by internal voltage surveillance. At the same time, all latches in the circuit (phase control, soft start) are reset and the soft-start capacitor is short circuited. Used with a switching hysteresis of 300 mV, this system guarantees defined start-up behaviour each time the supply voltage is switched on or after short interruptions of the mains supply.

#### **Soft Start**

As soon as the supply voltage builds up  $(t_1)$ , the integrated soft start is initiated. Figure 4 shows the behaviour of the voltage across the soft-start capacitor which is identical with the voltage on the phase control input on Pin 11. This behaviour guarantees a gentle start-up for the motor and automatically ensures the optimum run-up time.

 $C_3$  is first charged up to the starting voltage  $V_o$  with typically 30  $\mu A$  current (t<sub>2</sub>). By then reducing the charging current to approx. 4  $\mu A$ , the slope of the charging function is substantially reduced so that the rotational speed of the motor only slowly increases. The charging current then increases as the voltage across  $C_3$  increases giving a progressively rising charging function which accelerates the motor with increasing rotational speed. The charging function determines the acceleration up to the set-point. The charging current can have a maximum value of 50  $\mu A$ .

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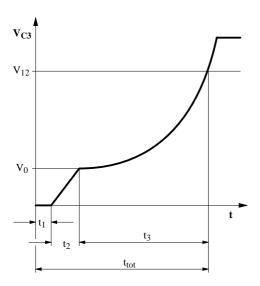


Figure 4. Soft start

 $t_1$  = build-up of supply voltage

 $t_2$  = charging of  $C_3$  to starting voltage

 $t_1 + t_2 = \text{dead time}$ 

 $t_3 = \text{run-up time}$ 

 $t_{tot}$  = total start-up time to required speed

#### Frequency-to-Voltage Converter

The internal frequency-to-voltage converter (f/V-converter) generates a DC signal on Pin 9 which is proportional to the rotational speed using an AC signal from a tacho generator or a light beam whose frequency is in turn dependent on the rotational speed. The high impedance input with a switch-on threshold of typ. –100 mV gives very reliable operation even when relatively simple tacho generators are employed. The tacho frequency is given by:

$$f = \frac{n}{60} p[Hz]$$

n = revolutions per minute

p = number of pulses per revolution

The converter is based on the charge pumping principle. With each negative half wave of the input signal, a quantity of charge determined by  $C_5$  is internally amplified and then integrated by  $C_6$  at the converter output on Pin 9. The conversion constant is determined by  $C_5$ , its charging voltage of  $V_{ch}$ ,  $R_6$  (Pin 9) and the internally adjusted charge amplification  $G_i$ .

$$k = G_i \times C_5 \times R_6 \times V_{ch}$$

The analog output voltage is given by

 $\begin{array}{ccc} V_o & = k \times f \\ V_{ch} & = 6.7 \ V \\ G_i & = 8.3 \end{array}$ 

The values of  $C_5$  and  $C_6$  must be such that for the highest possible input frequency, the maximum output voltage  $V_0$  does not exceed 6 V. The  $R_i$  on Pin 8 is approx. 6  $k\Omega$  while  $C_5$  is charging up. To obtain good linearity of the f/V converter the time constant resulting from  $R_i$  and  $C_5$  should be considerably less (1/5) than the time span of the negative half cycle for the highest possible input frequency. The amount of remaining ripple on the output voltage on Pin 9 is dependent on  $C_5$ ,  $C_6$  and the internal charge amplification.

$$\Delta V_{\rm O} = \frac{G_{\rm i} \times V_{\rm ch} \times C_{\rm 5}}{C_{\rm 6}}$$

The ripple  $\Delta V_0$  can be reduced by using larger values of  $C_6$ , however, the maximum conversion speed will then also be reduced.

The value of this capacitor should be chosen to fit the particular control loop where it is going to be used.

#### **Control Amplifier**

The integrated control amplifier with differential input compares the set value (Pin 10) with the instantaneous value on Pin 9 and generates a regulating voltage on the output Pin 11 (together with external circuitry on Pin 12) which always tries to hold the real voltage at the value of the set voltages. The amplifier has a transmittance of typically 110 µA/V and a bipolar current source output on Pin 11 which operates with typically  $\pm 100 \mu A$ . The amplification and frequency response are determined by R<sub>7</sub>, C<sub>7</sub>, C<sub>8</sub> and R<sub>8</sub> (can be left out). For operation as a power divider, C<sub>4</sub>, C<sub>5</sub>, R<sub>6</sub>, C<sub>6</sub>, R<sub>7</sub>, C<sub>7</sub>, C<sub>8</sub> and R<sub>8</sub> can be left out. Pin 9 should be connected with Pin 11 and Pin 7 with Pin 2. The phase angle of the triggering pulse can be adjusted using the voltage on Pin 10. An internal limiting circuit prevents the voltage on Pin 11 from becoming more negative than  $V_{13} + 1 V$ .

#### **Pulse-Output Stage**

The pulse-output stage is short-circuit protected and can typically deliver currents of 125 mA. For the design of smaller triggering currents, the function  $I_{GT} = f(R_{GT})$  can be taken from figure 14.

#### **Automatic Retriggering**

The automatic retriggering prevents half cycles without current flow, even if the triacs are turned off earlier e.g., due to not exactly centered collector (brush lifter) or in the event of unsuccessful triggering. If necessary, another triggering pulse is generated after a time lapse of  $t_{PP}=4.5\ t_P$  and this is repeated until either the triac fires or the half cycle finishes.

#### **General Hints and Explanation of Terms**

To ensure safe and trouble-free operation, the following points should be taken into consideration when circuits are being constructed or in the design of printed circuit boards.

- The connecting lines from C<sub>2</sub> to Pin 6 and Pin 2 should be as short as possible, and the connection to Pin 2 should not carry any additional high current such as the load current. When selecting C2, a low temperature coefficient is desirable.
- The common (earth) connections of the set-point generator, the tacho-generator and the final interference suppression capacitor C<sub>4</sub> of the f/V converter should not carry load current.
- The tacho generator should be mounted without influence by strong stray fields from the motor.

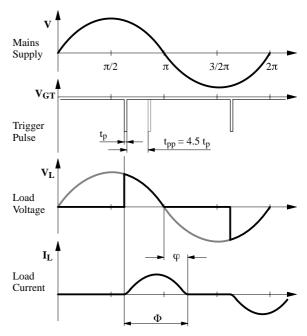


Figure 5. Explanation of terms in phase relationship

#### **Design Calculations for Mains Supply**

The following equations can be used for the evaluation of the series resistor  $R_1$  for worst case conditions:

$$R_{1max} = 0.85 \frac{V_{Mmin} - V_{Smax}}{2 I_{tot}}$$
  $R_{1min} = 0.85 \frac{V_{M} - V_{Smin}}{2 I_{Smax}}$ 

$$R_{1\min} = 0.85 \frac{V_M - V_{S\min}}{2 I_{S\max}}$$

$$P_{(R1max)} = \frac{(V_{Mmax} - V_{Smin})^2}{2 R_1}$$

where:

= Mains voltage 230 V  $V_{\mathbf{M}}$  $V_{S}$ = Supply voltage on Pin 3

= Total DC current requirement of the circuit

 $=I_S+I_p+I_x$ 

 $I_{Smax}$  = Current requirement of the IC in mA

= Average current requirement of the triggering pulse = Current requirement of other peripheral components

R<sub>1</sub> can be easily evaluated from figures 15 to 17

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## **Absolute Maximum Ratings**

Reference point Pin 2, unless otherwise specified

Parame	Symbol	Value	Unit	
Current requirement	Pin 3	$-I_S$	30	mA
t ≤ 10 μs		$-i_S$	100	mA
Synchronization current	Pin 1	I <sub>syncI</sub>	5	mA
	Pin 14	I <sub>syncV</sub>	5	mA
$t < 10 \mu s$	Pin 1	±i <sub>i</sub>	35	mA
$t < 10 \ \mu s$	Pin 14	±i <sub>v</sub>	35	mA
f/V converter:				
Input current	Pin 7	$I_{\rm eff}$	3	mA
$t < 10 \mu s$		±i <sub>i</sub>	13	mA
Phase control:	Pin 11			
Input voltage		$-V_{I}$	0 to 7	V
Input current		$\pm I_{\mathrm{I}}$	500	μΑ
Soft start:				
Input voltage	Pin 12	$-V_{I}$	$ V_{13} $ to 0	V
Pulse output:				
Reverse voltage	Pin 4	$V_{R}$	$V_S$ to 5	V
Amplifier				
Input voltage	Pin 10	$-V_{I}$	$ V_S $	
Pin 8 open	Pin 9	$-V_{I}$	V <sub>13</sub>   to 0	V
Reference voltage source				·
Output current	Pin 13	I <sub>o</sub>	7.5	mA
Power dissipation	$T_{amb} = 45^{\circ}C$	P <sub>tot</sub>	570	mW
_	$T_{amb} = 80^{\circ}C$		320	mW
Storage temperature range		T <sub>stg</sub>	-40 to +125	°C
Junction temperature	Ti	125	°C	
Ambient temperature range	Ambient temperature range			°C

## **Thermal Resistance**

Parameters		Symbol	Maximum	Unit
Junction ambient	DIP14	$R_{thJA}$	140	K/W
	SO16: on p.c. board	$R_{thJA}$	180	K/W
	SO16: on ceramic substrate	R <sub>thIA</sub>	100	K/W

### **Electrical Characteristics**

 $-V_S=13.0~V,\,T_{amb}=25^{\circ}C,\,{
m reference}$  point Pin 2, unless otherwise specified

Parameters	Test Conditions / Pin		Symbol	Min.	Typ.	Max.	Unit
Supply voltage for mains operations		Pin 3	$-V_S$	13.0		$V_{Limit}$	V
Supply voltage limitation	$-I_S = 3 \text{ mA}$ $-I_S = 30 \text{ mA}$	Pin 3	$-V_S$	14.6 14.7		16.6 16.8	V V
DC supply current	$-V_S = 13.0 \text{ V}$	Pin 3	$-I_S$	1.1	2.5	3.0	mA
Reference voltage source	$-I_{L} = 10 \mu A$ $-I_{L} = 5 mA$	Pin 13	V <sub>Ref</sub>	8.6 8.3	8.9	9.2 9.1	V V
Temperature coefficient		Pin 13	$TC_{VRef}$			0.5	mV/K

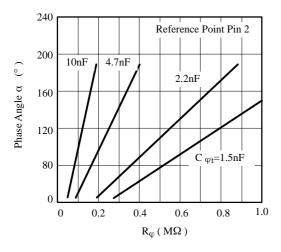
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Parameters	Test Condition		Symbol	Min.	Тур.	Max.	Unit
Voltage monitoring Pin 3							X.7
Turn-on threshold	_		-V <sub>TON</sub>	0.0	11.2	13	V
Turn-off threshold			-V <sub>TOFF</sub>	9.9	10.9		V
Phase-control currents		D: 4		0.25		2.0	
Current synchronization		Pin 1	±I <sub>syncl</sub>	0.35		2.0	mA
Voltage synchronization		Pin 14	±I <sub>syncV</sub>	0.35		2.0	mA
Voltage limitation	$\pm I_L = 5 \text{ mA}$	Pin 1, 14	$\pm V_1$	1.4	1.6	1.8	V
<b>Reference ramp</b> , figure 6	1					1	1
Charge current	$I_6 = f(R_5),$ $R_5 = 1 \text{ K } \dots 820 \text{ k}$	cΩ Pin 6	$I_6$	1		20	μΑ
$R_{\phi}$ – reference voltage	$\alpha \geq = 180^{\circ}$	Pin 5, 3	$V_{\phi Ref}$	1.06	1.13	1.18	V
Temperature coefficient		Pin 5	TC <sub>φ Ref</sub>		0.5		mV/K
Output pulse			•				
Output pulse current	$R_V = 0, V_{GT} = 1.2$	2 V Pin 4	I <sub>O</sub>	100	155	190	mA
Reverse current		Pin 4	I <sub>OR</sub>		0.01	3.0	μΑ
Output pulse width		Pin 5, 2	t <sub>p</sub>		8		μs/nF
Automatic retriggering	1		<u> </u>			•	
Repetition rate		Pin 4	t <sub>pp</sub>	3	4.5	6	t <sub>p</sub>
Amplifier	1		PP				Ι
Common-mode voltage		Pin 9, 10	V <sub>ICR</sub>	(V <sub>13</sub> –1V)		(V <sub>2</sub> -1V)	V
range		, ,	ICK			( 2 )	
Input bias current		Pin 10	I <sub>IB</sub>		0.01	1	mA
Input offset voltage		Pin 9, 10	V <sub>IO</sub>		10		mV
Output current		Pin 11	-I <sub>O</sub>	75	110	145	μΑ
_			$+I_{O}$	88	120	165	μA
Short circuit forward transmittance	$I_{11} = f(V_{9/10})$	Pin 11	$Y_{f}$		1000		μA/V
Frequency-to-voltage conv	erter						
Input bias current		Pin 7	$I_{\mathrm{IB}}$		0.6	2	μΑ
Input voltage limitation	$\pm I_{I=1} mA$	Pin 7	$+V_{\rm I}$	660		750	mV
	-		$-V_{\rm I}$	7.25		8.05	V
Turn-on threshold		Pin 7	$-V_{TON}$		100	150	mV
Turn-off threshold		Pin 7	-V <sub>TOFF</sub>	20	50		mV
Discharge current	Figure 2	Pin 8	I <sub>dis</sub>		0.5		mA
Charge transfer voltage		Pin 8	V <sub>ch</sub>	6.50	6.70	6.90	V
Charge transfer gain I <sub>9</sub> / I <sub>8</sub>		Pin 8/9	G <sub>i</sub>	7.5	8.3	9.0	
Conversion factor	$C_8 = 1 \text{ nF}, R_9 = 1$	00 kΩ	k		5.5		mV/Hz
Operating range f/V output	Ref. point Pin 13	Pin 9	V <sub>O</sub>		0-6		V
Linearity			<u> </u>		± 1		%
Soft start	•	Pin 12				1	1
f/v–converter non-active figures 8 and 9							
Starting current	$V_{12} = V_{13}, V_7 = V_{13}$	V <sub>2</sub>	I <sub>O</sub>	20	30	50	μΑ
Final current	$V_{12} = -0.5 \text{ V}$	4	I <sub>O</sub>	50	85	130	μΑ
f/v–converter active	figures 7 and 10		-0			-20	r
Starting current	$V_{12} = V_{13}$		I <sub>O</sub>	2	4	6	μΑ
Final current	$V_{12} = -0.5 \text{ V}$		I <sub>O</sub>	30	55	80	μΑ
Discharge current	Restart pulse		-I <sub>O</sub>	0.5	3	10	mA
Discharge current	restart puise		-10	0.5	3	10	шл

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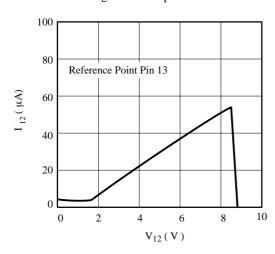




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Figure 6. Ramp control

Figure 9. Soft-start voltage (f/V-converter non-active)



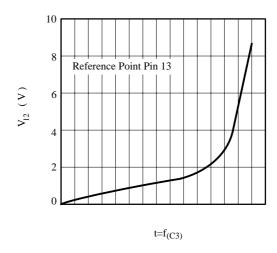
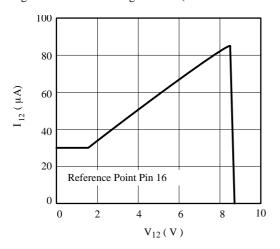


Figure 7. Soft-start charge current (f/V-converter active)

Figure 10. Soft-start voltage (f/V-converter active)



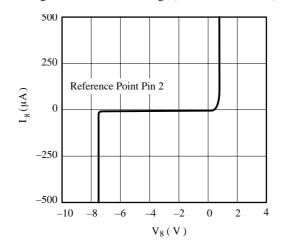


Figure 8. Soft-start charge current (f/V-converter non-active)

Figure 11. f/V-converter voltage limitation

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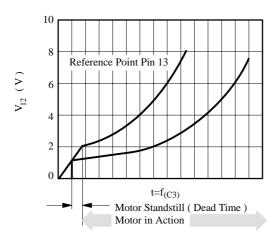


Figure 12. Soft start function

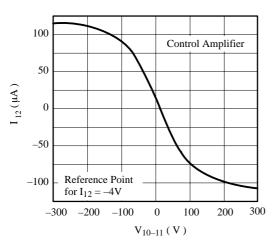


Figure 13. Amplifier output characteristic

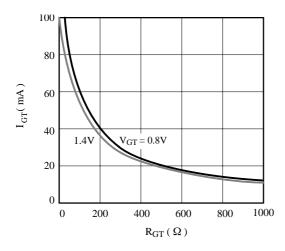


Figure 14. Pulse output

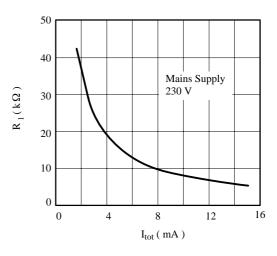


Figure 15. Determination of  $R_1$ 

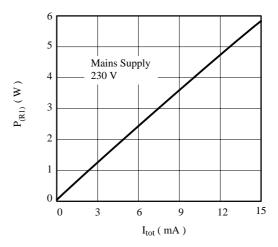


Figure 16. Power dissipation of  $R_1$  according to current consumption

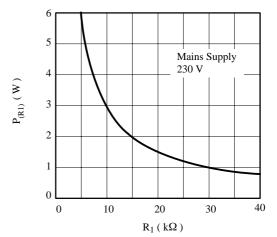


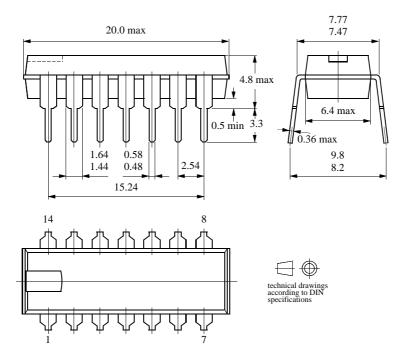
Figure 17. Power dissipation of R<sub>1</sub>

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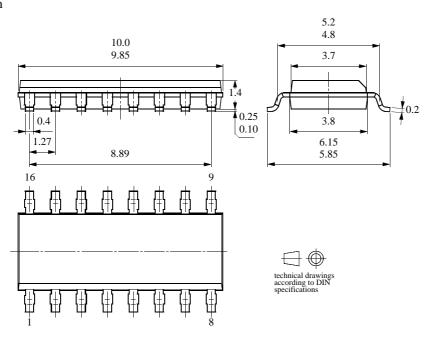


## **Package Information**

Package DIP14 Dimensions in mm



Package SO16 Dimensions in mm



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### **Ozone Depleting Substances Policy Statement**

It is the policy of **TEMIC Semiconductor GmbH** to

- 1. Meet all present and future national and international statutory requirements.
- 2. Regularly and continuously improve the performance of our products, processes, distribution and operating systems with respect to their impact on the health and safety of our employees and the public, as well as their impact on the environment.

It is particular concern to control or eliminate releases of those substances into the atmosphere which are known as ozone depleting substances (ODSs).

The Montreal Protocol (1987) and its London Amendments (1990) intend to severely restrict the use of ODSs and forbid their use within the next ten years. Various national and international initiatives are pressing for an earlier ban on these substances.

**TEMIC Semiconductor GmbH** has been able to use its policy of continuous improvements to eliminate the use of ODSs listed in the following documents.

- 1. Annex A, B and list of transitional substances of the Montreal Protocol and the London Amendments respectively
- 2. Class I and II ozone depleting substances in the Clean Air Act Amendments of 1990 by the Environmental Protection Agency (EPA) in the USA
- 3. Council Decision 88/540/EEC and 91/690/EEC Annex A, B and C (transitional substances) respectively.

**TEMIC Semiconductor GmbH** can certify that our semiconductors are not manufactured with ozone depleting substances and do not contain such substances.

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